

## Receiving Report

Date: 12/10/11

Batch No: mb 3287

Supplier: Truystech

Dart P/O: 18020

Packing Slip: Yes ☒ No ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐

Invoice: Yes ☐ No ☒

Waybill Attached: Yes ☐ No ☒ N/A ☐

Receipt: Cash ☐ Cr ☒

Shipment Complete: Yes ☒ No ☐ N/A ☐

QC6 Inspection 12/16/11 N/A ☐

Work Order 88 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/10/11

Date 12/10/11

Location                     

Received/Costing                     

Initial

## Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO18020	2		M2024T3S.070	sf	10/9/2012	10/11/2012	48.0000	\$4.87	0.0000	0	\$233.93
CAD	No		2024-T3 .070 sheet	sf	48.0000	DESJ02		\$233.93	0.0000	0	
			123287								
	3		M2024T3S.090	sf	10/9/2012	10/11/2012	48.0000	\$6.57	0.0000	0	\$315.30
	No		2024-T3 .090 sheet	sf	48.0000	DESJ02		\$315.30	0.0000	0	
			123287								
Total Received Quantity:										96.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$549.24	
Total Balance Due Quantity:										0.0000	

45

*Lampson*

**Ship From:** THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

**Ship To:** ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

**B I L L O F L A D I N G**

**No:** PEC 789529  
**Ship Date** 10Oct12 at 13:25 From PFW  
**Probill**  
**Via** TRANSFER  
**FOB** CONCORD  
**Frt** PREPAID  
**Route** 0- 0 Manifest  
**Vhcle** Trailer  
**Slp** TRINA VINCE (905-532-1365)  
**Sold To:** ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G					
1) Our Order PEC-494875-	1	Your PO # 18020			
Part #		Rel # CHANTAL			
ALUMINUM SHEET 2024 -T3					
.0710 Nom X 48.0000" X 144.0000"					
Heat Number	Tag No	Quantity	PCS	Wt	LBS
449911	538775	48.00 SFT	1		49
-----					
2) Our Order PEC-494875-	2	Your PO # 18020			
Part #		Rel # CHANTAL			
ALUMINUM SHEET 2024 -T3					
.0910 Nom X 48.0000" X 144.0000"					
Heat Number	Tag No	Quantity	PCS	Wt	LBS
604870A6	538394	48.00 SFT	1		62
-----					
		TOTAL:	Tags 2	PCS 2	LBS 111

MTR'S

MTR'S

\*\*\*DO NOT CHARGE ENERGY SURCHARGE - ADD-ON

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
TOTAL 2 SKIDS G.W 336 LBS

*2-Crate*  
*E.T*

*P. 12/11/12*

*2*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001  
DATE

45

B I L L O F L A D I N G

No: PEC 789529

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Ship Date 100Oct12 at 13:25 From PFW

Probill

Via TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp TRINA VINCE (905-532-1365)

Sold To: ( 20115)

DART AEROSPACE

Ship To: ( 1)

DART AEROSPACE

B I L L O F L A D I N G

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE

RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

# CERTIFIED INSPECTION REPORT

Alcoa Europe SA

AISC Paal Warehouse

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material meet the composition limits and had the mechanical properties according to the attached Certificate on Origin. Per

*Robert Beerten*  
AISC Quality Assurance Manager

726160 0  
Ship Date R.L. No. Invoice No. Alcoa No. Item Page 1  
2007-02-07 15882605 00000 121993130  
P.O. No./Govt Contract No. Customer  
25603465867130-140 996153  
SSC 751 3-209

Ship To: No ship address found

Item Description  
(Bare 2024-T3 .071x48x144 IN FLAT SHEET MILL FINISH) PER AMS-QQ-A-250/4 A.  
(MARKED) MAX PAPER INTERLEAVED

NJM	Package Ticket	Lot	Weight	Quantity	UOM
1	51367	449911	1856	40	PC

Notes for CQR: 061858  
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/4 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/4E, AMENDMENT 2.  
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/4E AMENDMENT 2 ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/4.

CQR: 061858 - Specification Limits

Temp Dir	UTS KSI	TYS KSI	ELAD PCT	Other	Other						
T3 Long Transv.	Max										
	Min	63.0	42.0	15							
Chemical Composition	SI	FE	CU	MN	NI	CR	ZN	TI	Each	Total	Aluminum
	Max	.50	.50	4.9	.9	1.8	.10	.25	.15	.05	.15
Alloy 2024	Min			3.8	.30	1.2					REMAIN

Find attached Certificate for Material Origin

SSC 751

MAR 27 2009

061858

DAS  
14  
0-83  
12/10/11

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

Ship From: DAVENPORT, IA.

We hereby certify that the material covered by this certificate has been inspected with and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

*Mark J. Vrabec*

Mark J. Vrabec  
Director of Manufacturing Davenport Works

*Kenton P. Young*

Kenton P. Young  
Quality Assurance Manager

726160	0		
Ship Date	Bill No.	Invoice No.	Alcoa No. Item
2007-02-07	15882605	00000	131993130
P.O. No./Govt Contract No.	Customer		
2560346586/130-140	996153		

Page 2

COR: 0091115.3 - Material Origin Item Description  
 .071 IN TX X 48.0 IN W X 144.0 IN LN BARE A/T 2024-T3 14-200EA PER/AMS-QQ-A-250/  
 (4 REV A ((MARKED))) MAX PAPER INTERLEAVED COR 0091115 REV 3

Lot: 449911 --Mechanical, Physical, Metallography, Quantometer Results

Temp	Dir	No.	UTS	TYS	ELAD
		Test	KSI	KSI	PCT
T3	Long Transv.	2	Max 67.1	45.7	19.5
			Min 66.5	45.1	18.6
Cast Number	Chemical	SI	FE	CU	MN
49214024	Actuals	.07	.15	4.6	.62
					1.5
					.01
					.06
					.03

DAS  
74  
12/10/11

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400140278-40		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01586-48		PRODUCT DESCRIPTION: Kaiser Stretched	
KAISER ORDER NUMBER: 1135660	LINE ITEM: 4	SHIP DATE: 08/31/2012	ALLOY: 2024	CLAD: BARE	TEMPER: T3		
WEIGHT SHIPPED: 3322 LB	QUANTITY: 52 PCS EST.	B/L NUMBER: 2038617	GUAGE: 0.0900 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN		
SHIP TO:  COPPER & BRASS SALES 13338 ORDEN DRIVE BUILDING H SANTA FE SPRINGS, CA 90670 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1613886: LOT 604870A6: 52 pieces

### Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

### Test Results:

LOT: 604870A6 CAST: 581 DROP: 67 INGOT: 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	66.6 : 66.7 (459 : 460)	46.1 : 46.2 (318 : 319)	17.8 : 18.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.21	4.5	0.57	1.4	0.01	0.16	0.02	0.01	0.00	TOT 0.04

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

DAS  
14  
2-89 12/10/11

Plant Serial: 4274285

Kaiser Order Number: 1135660

Line Item: 4

Page 1 of 2

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402086329

Part: PO: PEC# 242443

Wgt: 62.208 LB Date: 09/28/2012

*James K Baber*

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 22c.872 1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO 9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

*[Signature]*

DAS  
14  
-89 12/10/11

Plant Serial: 4274285

Kaiser Order Number: 1135660

Line Item: 4

Page 2 of 2

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402086329

Part: PO: PEC# 242443

Wgt: 62.208 LB Date: 09/28/2012

*James K Baber*





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO18020

Purchase Order Date 9/28/12

PO Print Date 9/28/12

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
*9/28/12*

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	10/09/12 Yes	16.00 f	Yours ppd <i>9/28/12</i>	\$30.8125	\$493.00
Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
2	M2024T3S.070	2024-T3 .070 sheet	10/09/12 Yes	48.00 sf	Yours ppd	\$4.7917	\$230.00
Special Inst: MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							
3	M2024T3S.090	2024-T3 .090 sheet	10/09/12 Yes	48.00 sf	Yours ppd <i>9/28/12</i>	\$6.4583	\$310.00

PO Instructions:

PEC ST-493458 - ST-494168

**MATERIAL CERTIFICATION  
REQD UPON DELIVERY**

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required **YES** NO

Change Nbr:

1

Change Date: 9/28/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO18020**

Purchase Order Date 9/28/12

PO Print Date 9/28/12

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 2024-T3 ALUMINUM SHEET  
AS PER:  
QQ-A-250/4 OR AMS-QQ-A-250/4 OR  
AMS 4037  
OR ASTM B209

PO Total:

**\$1,033.00**

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

PO Instructions: PEC ST-493458 - ST-494168

Change Nbr: 1

Change Date: 9/28/12

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required - **(YES)** NO